

Urochem 311

THIXOTROPIC SOLVENT FREE EPOXY ADHESIVE. (1:1 MIX RATIO)

DESCRIPTION

Urochem 311 is a general purpose, thixotropic, solvent free, two-part epoxy adhesive with a mix ratio of 1:1.

PRODUCT APPLICATION

- As a general-purpose adhesive for most materials, excluding certain plastics and stainless steel.
- As a filler where it may be bodied with fine materials such as wood flour, silica sand or talc, to match the material being filled.
- As a grouting medium for fixing dowels and/or bolts horizontally into concrete.

SURFACE PREPARATION

- As with all epoxy systems, surface preparation is of prime importance.
- All surfaces that are to be bonded must be clean, sound, and dry, free of any foreign matter and contamination.
- Smooth surfaces should be roughened by an appropriate method.
- **Note that when in doubt, a small test area is recommended to check adhesion.**

MIXING

- Mix on a flat clean surface, such as a board or plate.
- Mix ratio 1:1.
- Prepare equal parts of base and activator and place on cleaned mixing surface.
- Using a paint scraper or flat mixing blade, mix the two components until completely homogeneous. Should a filler be required, it should be added after thorough mixing of the base and activator.
- Use immediately after mixing.

PRIMING

No priming is required.

APPLICATION

Apply with trowel, spatula, or putty knife.

CLEANING

Clean all tools and equipment immediately after use with **Urochem 901** as the cured material is very difficult to remove.

SAFETY

Contact with skin and eyes should be avoided by wearing protective clothing including safety goggles, gloves, and overalls. In case of eye contact flush well with clean water and obtain medical advice. Please consult the Health and Safety Data Sheet.



Urochem Trading (Pty) Ltd

Unit XP2, AEL Industrial complex, Cnr Ecqip and Weighbridge
Modderfontein, Gauteng; 1645

(+27) 11 608 2073 • www.urochem.co.za

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TYPICAL PROPERTIES

Mixing Ratio	Mix as supplied - Do NOT split kit
Pot Life	40 min @ 25° C
Practical Cure	24Hours
Full Cure	7 Days
Compressive Strength	80 Mpa @ 7 days
Flexural Strength	95 Mpa
Colour	Amber
Density	1.05
Modulus of Elasticity	3200 N/mm ²
Shelf Life	12 Months
Application Temp.	5 - 35°C
Service Temp.	70° C Wet - 120° C Dry
Pack Size	1 Lt, 2 Lt Kits
Cleaning	Urochem 901
Storage	Store in a cool dry place

The information supplied is believed to be reliable. As we do not have any control over the processing or application of the product, we cannot guarantee the results to be obtained. Users assume all risks and liability resulting from the use of this product and must confirm the suitability thereof by conducting their own tests. No guarantee is expressed or implied. Liability is limited to replacement of faulty material. Field service provided does not constitute supervisory responsibility.

FOR PROFESSIONAL USE ONLY



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